



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

RBE350A94-2706-00-05
Job Sheet 172443



Part No: RBE350A94-2706-00-05

Job Qty: 3 ea

Part Name: Pin



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/16/18

Job Tracking No:

Due Date: 3/2/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RBE350A94-2706-00 REV 6 IPP REV A 18-01-16 NEW ISSUE JFC VERIFIED DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	3 Ea		3/1/18	0.00	0.00	Start Up Small Fab-2		MCC
110	Small Fab	3 pcs		3/1/18	0.00	1.50	Small Fab-3		MCC DAS
120	QC	3 pcs		3/1/18	0.00	0.00	QC5		38 9-89
121	Outsource	3 pcs		3/1/18	0.00	0.00	Outsource12		
123	Packaging	3 pcs		3/1/18	0.00	0.00	Packaging2		18 DAS 7-25 38
125	QC	3 pcs		3/1/18	0.00	0.00	QC6		38 9-89
127	Small Fab	3 pcs		3/2/18	0.00	0.75	Small Fab-8		MCC DAS 38 9-89
129	QC	3 pcs		3/2/18	0.00	0.00	QC5		38 9-89
130	Packaging	3 pcs		3/2/18	0.00	0.00	Packaging3-1		MCC 9-89
140	QC21-SA	3 Ea		3/2/18	0.00	0.00	QC21		21 9-89 JUL 27 2018

Part Op 90 - see engineering sign off for lanyard

Descriptions: 110 - Assemble as per DWG. Sheet 2 -Loctite 680 B 139837 Exp: 11/19
121 - Issue P/O to Groupe Altech; PO 1240465 -Black oxide finish, MIL-C-13924C Class 1 -Certificate of Conformity is required
123 - Receive
127 - Fabricate lanyard 2.75 inch and Assemble as per DWG

JUL 12 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
3896T31 127	Ferule 1/16 X 3/8" - Aluminum	6 Ea (2 ea)	90-Start up Operation	5054248
91595A142	Dowel Pin Ø3mm x 40mm	3 Ea (1 ea)	90-Start up Operation	508476
CL-2-C 127	Lanyard Wire	1.2480 ft (.416 ea)	90-Start up Operation	5026878
NAS 1756-12 122	Remove Before Flight	3 (1 ea)	90-Start up Operation	6054659
RBE350A94-2706-00-05A	Pin Shaft	3 Ea (1 ea)	90-Start up Operation	5082093

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	3896T31	6	604	0
	91595A142	3	100	0
	CL-2-C	1	503	0
	NAS 1756-12	3	0	0
	RBE350A94-2706-00-05A	3	0	0

Part Specifications

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION		AGAINST DEPARTMENT/PROCESS	
	Rework ☐ Scrap ☐ Use-as-is ☐	Skid-tube ☐ Machining ☐ Thermoforming ☐ Large ☐	Cross tube ☐ Small Fab ☐ Fit ☐	Water ☐ Engineering ☐ Quality ☐ Other ☐
	Suspected Unapproved ☐			

Date : _____ Step #: _____

Description Work Order D

Container No: S090597
Part: RBE350A94-2706-00-05
Job No: 172445
Serial No/Batch: S090597
Revision: 6
Inspector:
Exp Date:
Instructions:

Date: 07/10/18

Completed By _____
hand / Supervisor _____
oval Verification _____
1 Coordinator _____
approval _____

Root Cause			
Environment	☐	No Re-verification	☐
Design	☐	Operator	☐
Doc/Data	☐	Offset/Setup	☐
Equip/Tooling	☐	Supplier	☐
Handling/Pre	☐	Training	☐
Material	☐	Use for Testing	☐
Internal Transport	☐	Poor Information	☐
Tribal Knowledge	☐	Rushing	☐
LOA	☐	Product Improvement	☐
Substation	☐	Process Improvement	☐
Past Expiry Date	☐	Manufacturing Process	☐
Misidentified	☐	Past Due	☐

Pressure/For	☐	Cracks	☐	Crimp/Kink/Ript	☐	Crushing	☐	Heat Treat	☐	Wave/Twist in Tube	☐	Marks/Chatter	☐
Bending	☐	Centre Not Co	☐	Cuffs	☐	Crushing	☐	Wave/Twist in Tube	☐	Marks/Chatter	☐	OTHER :	☐

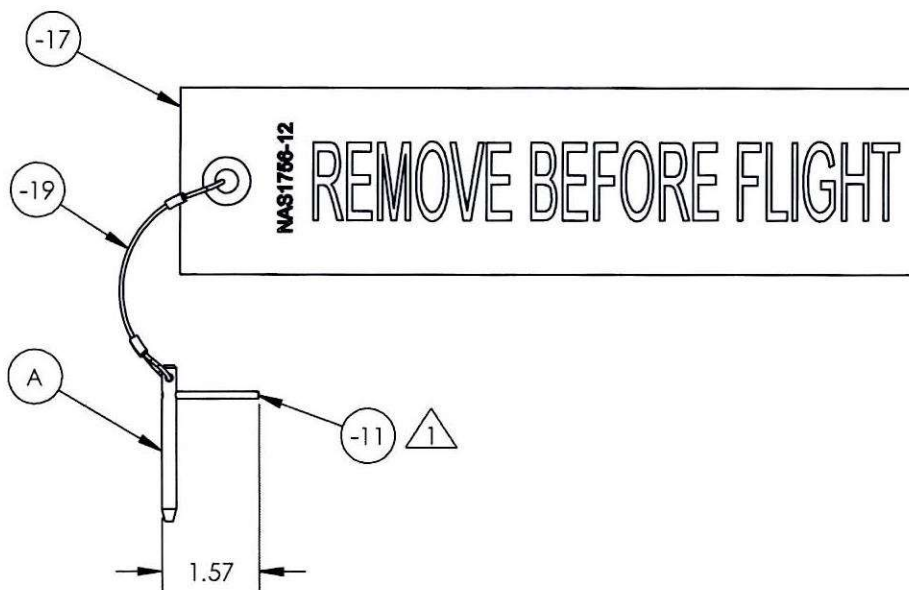
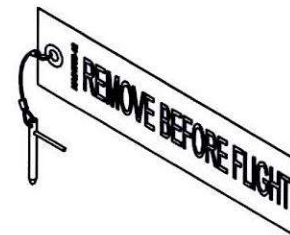
Grain	☐	Wrong Stock Pulled	☐	Part Lost/Missing	☐	Part Moved	☐	Drawing	☐	Finish	☐	Misread	☐	Turning Sequence	☐
Weld	☐	Out of Sequence	☐	Part Lost/Missing	☐	Part Moved	☐	Drawing	☐	Finish	☐	Misread	☐	Turning Sequence	☐
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Grain	☐	Out of Sequence	☐	Part Lost/Missing	☐										

Specifications could not be found.

Plex 2/16/18 1:00 PM Dart.lajeunesse.marie

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REVISIONS				DATE	INITIAL	APPROVED
REV	ECR	DESCRIPTION				
6	16-0281	-01, -03, -05, -07, -09 ADDED FINISH SPEC QSMI-6.2.2, B.O. REV D. ADDED -17, -19, NOTE 1			1/12/2017	RJC JAG



ASSY P/N	A P/N
-01	-01A
-03	-03A
-05	-05A
-07	-07A
-09	-09A

NOTE:

1 USE LOCTITE 680 TO ASSEMBLE.

DART AEROSPACE	
TITLE RIGGING PIN SET	
DWG NO. RBE350A94-2706-00-01	REV 6
MAT'L HEAT TREAT FINISH BLACK OXIDE SPEC QSMI-6.2.2, B.O. REV D	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± 5° .X ± .1 SURFACES = 125°
DRAWN BY: PERRITT	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
CHECKED: DUERFELDT	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
OPPS APPR: ANDERSON	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
QA APPR: LINDSAY	USED ON MODEL
APPROVED: GILBERT	EUROCOPTER AS350/355
SCALE 1:3	DATE 9/11/2009 SHEET 2 OF 3

-01, -03, -05, -07, -09

PIN



Certificat de Conformité / Certificate of Compliance

(011173-2)

2455, Rue Halpern | Saint-Laurent | Québec | H4S 1N9
Tel: 514-335-3666 Fax: 514-335-3868

www.groupaltech.com

Bon de Livraison / Packing Slip

011173- 2

Livré à / Ship to

DART AEROSPACE LTD

1270 ABERDEEN STREET

HAWKESBURY, ON, K6A1K7

CANADA

Tel.: 613-632-5200 Fax.:

Client / Customer:

DART AEROSPACE LTD

1270 ABERDEEN STREET

HAWKESBURY, ON, K6A1K7

CANADA

BUYER:

Date expédition Ship date		Créé Par Generated By	Transport / No de Compte Courier / Acc. No.		Bon de commande Client Customer Purchase Order No.			
24-Jul-2018		Aman			040465			
#Ligne Line#	No. de Série / # Pièce Part Number / Line Item Details Job # / Ref #	Description pièce(s)	CATG. U/M	Comm. /Ordered	Exp/ Shipped	Qté NC/ NC Qty	Qté Scrap/	À venir/ Back Order
1	RBE-350DAMPER Rev.	RBE-350DAMPER 01-OXIDE BLACK [OXIDE BLACK] MIL-C-13924C CLASS 1	OXIDE-BLACK CH	6	6	0	0	0
4	RB6798927-4 Rev.	RB6798927-4 MIL-C-13924C CLASS 1 01-OXIDE BLACK [OXIDE BLACK]	BLACK-OXIDE CH	6	6	0	0	0
5	RBE350A94-2706-00-05 Rev.	RBE350A94-2706-00-05 01-OXIDE BLACK [OXIDE BLACK] MIL-C-13924C CLASS 1	OXIDE-BLACK CH	3	3	0	0	0
6	RBE350A94-2706-00-01 Rev.	RBE350A94-2706-00-01 01-OXIDE BLACK [OXIDE BLACK] MIL-C-13924C CLASS 1	OXIDE-BLACK CH	24	24	0	0	0
7	RBE350A94-2706-00-03 Rev.	RBE350A94-2706-00-03 01-OXIDE BLACK [OXIDE BLACK] MIL-C-13924C CLASS 1	BLACK-OXIDE CH	12	12	0	0	0
8	RBE350A94-2706-00-07 Rev.	RBE350A94-2706-00-07 01-OXIDE BLACK [OXIDE BLACK] MIL-C-13924C CLASS 1	OXIDE-BLACK CH	6	6	0	0	0
9	RBE350A94-2706-00-09 Rev.	RBE350A94-2706-00-09 01-OXIDE BLACK [OXIDE BLACK] MIL-C-13924C CLASS 1	OXIDE-BLACK CH	6	6	0	0	0
10	RBA9935 Rev.	RBA9935 01-OXIDE BLACK [OXIDE BLACK] MIL-C-13924C CLASS 1	BLACK-OXIDE CH	6	6	0	0	0
11	RBW6705G00632-3G-11 Rev.	RBW6705G00632-3G-11 01-OXIDE BLACK [OXIDE BLACK] MIL-C-13924C CLASS 1	OXIDE-BLACK CH	6	6	0	0	0

DAS
38
9-89

Certificat de Conformité / Certificate of Compliance

(011173-2)



2455, Rue Halpern | Saint-Laurent | Québec | H4S 1N9
 Tel: 514-335-3666 Fax: 514-335-3868
 www.groupaltech.com

Bon de Livraison / Packing Slip

011173 - 2

Livré à / Ship to

DART AEROSPACE LTD
 1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA
 Tel.: 613-632-5200 Fax.:

Client / Customer:

DART AEROSPACE LTD
 1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA
 BUYER:

Date expédition Ship date		Créé Par Generated By	Transport / No de Compte Courier / Acc. No.		Bon de commande Client Customer Purchase Order No.			
24-Jul-2018		Aman			040465			
#Ligne Line#	No. de Série / # Pièce Part Number /Line Item Details Job # / Ref #	Description pièce(s)	CATG. U/M	Comm. /Ordered	Exp/ Shipped	Qté NC/ NC Qty	Qté Scrap/	À venir/ Back Order

DAG
38
9-89

DAS
38
9-88

Notes Additionnelles / Additional Notes

Epaisseur réelle
Actual Thickness

Inspecteur Qualité
Quality Inspector

Réçu par
Received By

Nous certifions que les pièces énumérées ci-dessus ont été traitées en conformité avec votre commande et vos spécifications et rencontrent les exigences.
 Notre responsabilité financière et légale ne sera pas supérieure au montant de la facture issue.

We hereby certify that the parts listed above have been process in accordance with your purchase order and specifications and are in conformance with your requirements.
 Our financial and legal responsibility will not be higher than the amount of invoice.



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO040465**

Supplier: GRO002-VC
Group Altech
2455 Halpern
St Laurent
QC
H4S 1N9 Canada
Phone: 514-335-3666
Fax: 514-335-3868

PO No: PO040465
PO Date: 7/11/18
Due Date: 7/20/18
Purchase Order
Revision:
Revision Date:
Ship-To Contact: Phone:

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground
Pymt Terms: Net 30
Freight Terms:
Special Comments:

Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	173844	RBE-350DAMPER	Damper Spanner Wrench -Issue P/O to Groupe Altech; PO -Black oxide finish, MIL-C-13924C Class 1 -Certificate of Conformity is required	Firmed	-	7/20/18	6 pcs	0 pcs	6 pcs	\$2.35/pcs	\$14.10
2	174441	RBW6305G00232-3G-5	Stop -Issue P/O to Groupe Altech: P/O -Cadmium plating, QQ-P-416F TYPE II, CLASS II -Color; Yellow -Certificate of Conformity is required	Firmed	-	7/20/18	12 pcs	0 pcs	12 pcs	\$11.80/pcs	\$141.60
3	174442	RBW6305G00232-3G-7	Stud -Issue P/O to Groupe Altech: P/O -Cadmium plating, QQ-P-416F TYPE II, CLASS II -Color; Yellow -Certificate of Conformity is required	Firmed	-	7/20/18	13 pcs	0 pcs	13 pcs	\$11.80/pcs	\$153.40

JUL 24 2018

JUL 24 2018

Items												
Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price	
4	178391	RB6798927-4	Set Screw / Modified B/O -Issue P/O to GROUPE ALTECH; PO _____ -Black oxide finish, MIL-C-13924C Class 1 -Apply thin layer of oil/CPC per MIL-PRF-16173 Grade 3 Class 1 or MIL-C-81309 Type III Or MILL-C23411A or MIL-PRF-81309 and wipe off excess. -Material type; Steel -Certificate of Conformity is required	Firmed	-	7/20/18	6 pcs	0 pcs	6 pcs	\$1.60/pcs	\$9.60	
5	172443	RBE350A94-2706-00-05	Pin -Issue P/O to Groupe Altech; PO _____ -Black oxide finish, MIL-C-13924C Class 1 -Certificate of Conformity is required	Firmed	-	7/20/18	3 pcs	0 pcs	3 pcs	\$1.50/pcs	\$4.50	
6	173903	RBE350A94-2706-00-01	Pin -Issue P/O to Groupe Altech; PO _____ -Black oxide finish, MIL-C-13924C Class 1 -Certificate of Conformity is required	Firmed	-	7/20/18	24 pcs	0 pcs	24 pcs	\$1.50/pcs	\$36.00	
7	173905	RBE350A94-2706-00-03	Pin -Issue P/O to Groupe Altech; PO _____ -Black oxide finish, MIL-C-13924C Class 1 -Certificate of Conformity is required	Firmed	-	7/20/18	12 pcs	0 pcs	12 pcs	\$1.50/pcs	\$18.00	
8	173909	RBE350A94-2706-00-07	Pin -Issue P/O to Groupe Altech; PO _____ -Black oxide finish, MIL-C-13924C Class 1 -Certificate of Conformity is required	Firmed	-	7/20/18	6 pcs	0 pcs	6 pcs	\$1.50/pcs	\$9.00	

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Items											
Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
9	173911	RBE350A94-2706-00-09	Pin -Issue P/O to Groupe Altech; PO _____ -Black oxide finish, MIL-C-13924C Class 1 -Certificate of Conformity is required	Firmed	-	7/20/18	6 pcs	0 pcs	6 pcs	\$1.55/pcs	\$9.30
10	177149	RBA9935	Draw Bolt -Issue P/O to GROUPE ALTECH; PO _____ -Black oxide finish, MIL-C-13924C Class 1 -Apply thin layer of oil/CPC per MIL-PRF-16173 Grade 3 Class 1 or MIL-c-81309 Type III Or MILL-C23411A or MIL-PRF-81309 and wipe off excess. -Certificate of Conformity is required	Firmed	-	7/20/18	6 pcs	0 pcs	6 pcs	\$1.75/pcs	\$10.50
11	178632	RBW6705G00632-3G-11	Washer -Issue P/O to GROUPE ALTECH; PO _____ -Black oxide finish, MIL-C-13924C Class 1 -Material; 1018 -Apply thin layer of oil/CPC per MIL-PRF-16173 Grade 3 Class 1 or MIL-c-81309 Type III Or MILL-C23411A or MIL-PRF-81309 and wipe off excess. -Certificate of Conformity is required	Firmed	-	7/20/18	6 pcs	0 pcs	6 pcs	\$1.50/pcs	\$9.00
Grand Total:											\$415.00
Order Notes											
											

Order Notes**Procurement Quality Clauses**

A005 right of entry

A012 chemical and physical test report

A016 personnel qualification

A017 raw material identification (as applicable)

A022 Apical Processing

A024 process certifications

A026 certification of material conformance

A041 quality management system

A042 dart notification by supplier

A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 7/19/18 1:12 PM dart.tsimiklis.chrisoula